

**Ben Franklin Building**  
**116 Research Dr, Bethlehem, PA 18015**

**From New York and Northern New Jersey**

- From I-78 west, take exit 67, Hellertown/Bethlehem.
- Take the Hellertown/Bethlehem exit 67 (also identified by signs to “Lehigh University/Historic Bethlehem”).
- At stoplight, go straight, through short tunnel and toward “Y” in the road.
- Bear left at the “Y,” following signs pointing toward Lehigh University and Goodman Campus.
- Proceed to stop sign.
- Continue straight, eventually passing Goodman Stadium on your left.
- Proceed to stop sign at the intersection of Seidersville Road and Mountain Drive.
- Turn RIGHT, and continue on Mountain Drive.
- At “Y” bear right onto Mountaintop Campus.
- Ben Franklin is the first building on the right, immediately past the guardhouse.

**From Philadelphia and Southern New Jersey**

- Take the Northeast Extension of the Pennsylvania Turnpike (Route 476) to Exit 44 Quakertown.
- Turn left onto Route 663 to Quakertown.
- Follow for 3.5 miles.
- Turn left onto Route 309 north.
- Follow 309 to Route 378.
- Turn right onto Route 378 north to the top of South Mountain.
- At the traffic light turn right onto Mountain Drive.
- At “Y” bear right to Mountain Drive South.
- At next “Y” bear left onto Mountaintop Campus.
- Ben Franklin is the first building on the right, immediately past the guardhouse.

**From Western Pennsylvania**

- From Route 22, take the Route 378 exit in Bethlehem.
- Route 378 heads south only; follow Route 378 south through Bethlehem and to the top of South Mountain.
- Before the traffic light bear to right onto jughandle; at stop sign turn left.
- Cross over Route 378 to Mountain Drive.
- At “Y” bear right to Mountain Drive South.
- At next “Y” bear left onto Mountaintop Campus.
- Ben Franklin is the first building on the right, immediately past the guardhouse.

**From the Lehigh Valley**

- From I-78 east, take exit 20, Route 309.
- Follow Route 309 south.
- Turn left onto Route 378 north into Bethlehem.
- Follow Route 378 to the top of South Mountain.
- At the traffic light turn right onto Mountain Drive.
- At “Y” bear right to Mountain Drive South.
- At next “Y” bear left onto Mountaintop Campus.

Ben Franklin TechVentures is the first building on the right, immediately past the guardhouse.